

Time period Program		The set time/16 Time period=Each time period work period															
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
P1	SPEED	4	6	6	6	10	10	6	6	6	4	4	2	6	6	4	4
P2	SPEED	2	2	8	2	2	8	8	12	4	4	12	4	4	12	4	2
P3	SPEED	2	4	8	8	4	4	8	8	10	10	12	4	4	8	4	4
P4	SPEED	4	6	6	6	12	12	12	12	6	6	4	4	4	6	6	2
P5	SPEED	2	4	6	12	12	12	4	4	4	4	12	12	12	6	4	2
P6	SPEED	4	4	6	6	6	6	8	8	6	6	8	8	6	8	6	4
P7	SPEED	4	8	8	8	8	4	4	12	12	4	4	8	8	4	4	2
P8	SPEED	2	2	6	6	6	8	8	10	10	12	8	6	6	6	4	4
P9	SPEED	2	4	8	10	2	4	8	10	2	4	10	2	4	10	4	2
P10	SPEED	4	6	6	8	8	8	10	10	10	8	8	6	8	6	4	4
P11	SPEED	4	6	6	8	8	8	6	8	6	8	6	10	6	10	8	4
P12	SPEED	4	6	8	10	8	6	4	6	8	12	8	6	8	12	12	6
P13	SPEED	3	4	9	9	5	9	5	8	5	9	7	5	5	7	9	3
P14	SPEED	2	2	4	5	6	5	4	3	2	1	2	3	4	5	6	1
P15	SPEED	2	4	6	8	6	6	4	4	2	2	2	4	6	8	6	2
P16	SPEED	2	4	6	8	10	8	6	4	2	2	2	4	6	8	6	2
P17	SPEED	2	2	6	6	8	10	6	6	2	2	2	2	6	6	8	2
P18	SPEED	2	3	4	5	2	3	4	5	3	2	2	3	4	5	2	2